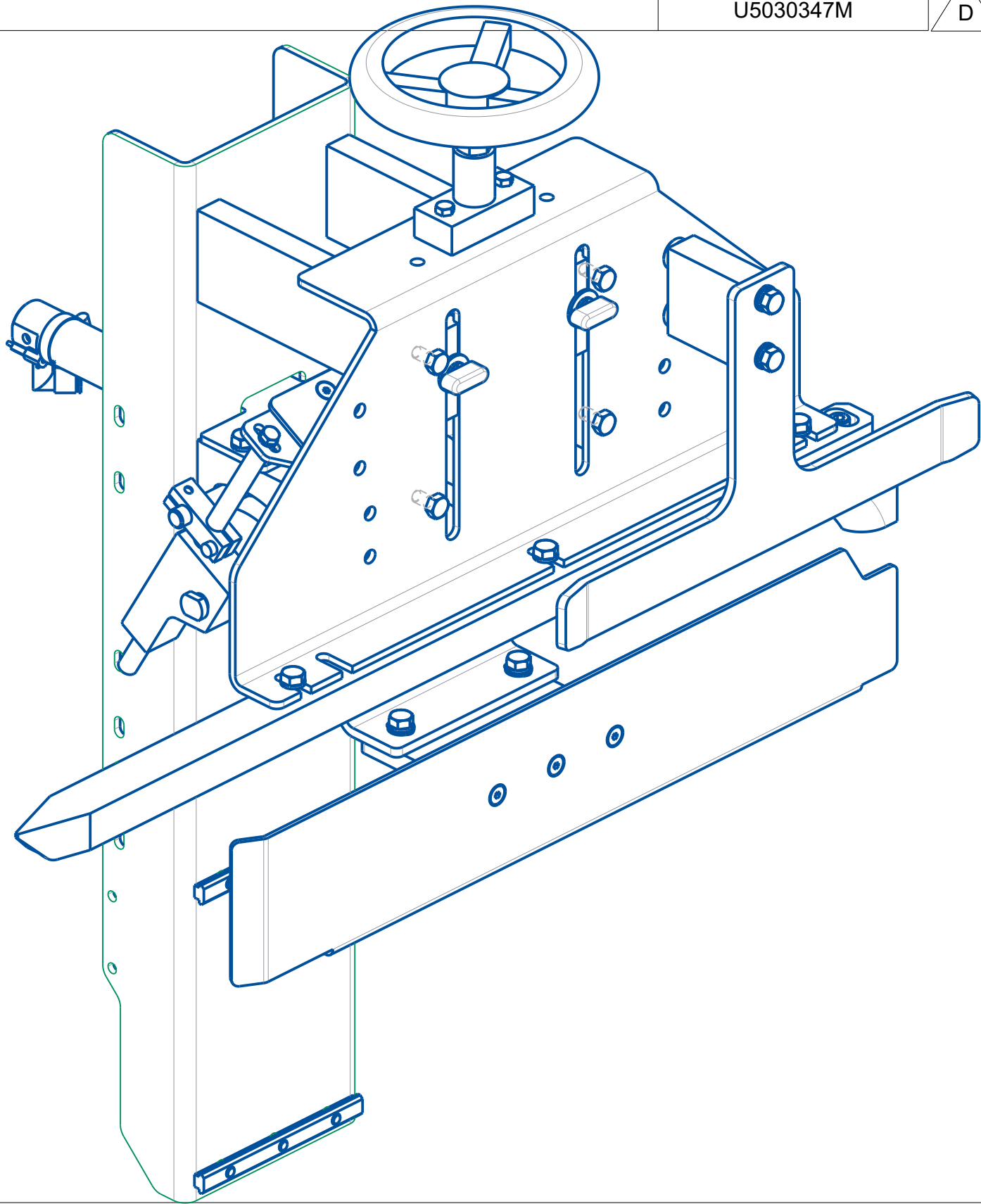


44	2	M6 FLAT WASHER DIN125A SS	U6002507P_EXP
45	4	M8 FLAT WASHER DIN125A SS	U6002509P_EXP
46	4	"EXP" M8 METRIC FENDER WASHER (ZN PLTD)	U6002550P_EXP
47	4	M5 STD SPRING LOCK WASHER SS	U6002562P_EXP
48	11	M6 STD SPRING LOCK WASHER SS	U6002563P_EXP
49	37	M8 STD SPRING LOCK WASHER SS	U6002564P_EXP
50	2	M8 HIGH COLLAR LOCK WASHER SS	U6002597P_EXP
51	2	HEX NUT, M6X1 SS	U6002617P_EXP
52	1	HEX NUT, M10X1.50 SS	U6002619P_EXP
53	1	HEX NUT, M12X1.75 SS	U6002620P_EXP
54	2	SCREW HHCS, M6x20 SS	U6002741P_EXP
55	2	SCREW HHCS, M6x35 SS	U6002744P_EXP
56	6	SCREW HHCS, M8x16 FULLTHRD SS	U6002762P_EXP
57	21	SCREW HHCS, M8x20 FULLTHRD SS	U6002763P_EXP
58	6	SCREW HHCS, M8x25 SS	U6002764P_EXP
59	1	"EXP" SOCKET BUTTON HEAD SCREW, M6X1 x 20.0 LG	U6002862P_EXP
60	4	SCREW BHCS, M8X1.25 x 25.0 LG	U6002875P_EXP
61	3	SCREW FHCS, M6x16 SS	U6002937P_EXP
62	4	SCREW FHCS, M6x45 SS	U6002943P_EXP
63	4	SCREW SHCS, M5x16 SS	U6003042P_EXP
64	6	SCREW SHCS, M6x25 SS	U6003062P_EXP
65	2	SCREW SHCS, M8x25 SS	U6003080P_EXP
66	4	HEX NUT, M5X0.8 SS	U6003615P_EXP
67	2	HEX LOCK NUT, M10X1.5 SS	U6002680P_EXP
68	2	RAIL GUIDE	U5030347M

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D



ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	90 DEG MALE ELBOW, 8mm TUBE TO 1/8UNI	09-036367-6684-0
2	2	T-SLOT BAR, MINITEC, M8 X 45 X 3	U5000308P
3	1	NUT, TR20X4 FLANGED NONMET.	U5001637P
4	1	WASHER, 15mm THRUST	U5001721P
5	1	BRACKET, TRUNION CYLINDER	U5001758P
6	1	ROD EYE, STOP FOLDER	U5001764M
7	1	ROD, STOP FOLDER PIVOT	U5001765M
8	2	ARM, TOP FLAP FOLDER UPPER	U5001766M
9	1	FLAP FOLDER, TOP LH	U5001768S
10	2	BUSHING, 12mm FLANGED	U5001769P
11	1	PLATE, JACK NUT UPPER	U5001773M
12	4	WING SCREW, M8x20, SST	U5002750P
13	1	BAND CLAMP, 316 SS, 24-38 MM DIA, 8MM WD	U5013811P
14	1	PLATE, CYCLE STOP FOLDER	U5002996M
15	2	STANDOFF, CYCLE STOP FOLDER	U5002997M
16	1	SPEED CONTROL, 1/8 UNI x 8mm TUBE	U5003098P
17	1	HANDWHEEL, 150mm, M12	U5004779M
18	1	STOP FOLDER, TOP FLAP LH	U5005733S
19	1	CYL. SWITCH, NO, PNP, M8 CABLE END, 24 VDC	U5013807P_CFG1
20	1	AIR CYLINDER,25X100,TRUNION	U5006827P
21	1	PLATE, CYLINDER MTG	U5008269M
22	1	BRACKET, PRE-COMPRESSION	U5008272M
23	1	PLATE, PRECOMPR. MTG	U5008273M
24	1	POINTER, 20mm STEEL	U5008402P
25	1	SCALE, SELF-ADHESIVE PET, 200mm L TO R, CUT TO 100mm	U5008841P_CFG100
26	2	SCREW, SHOULDER, SPEC 12X40 SS	U5008868P
27	2	COLLAR, ROUND 12X20X31	U5008869M
28	1	COLLAR, ROUND 15X25X34	U5008900M
29	1	SWITCH ADAPTER, FOR ROUND BODY CYLINDER	U5013809P
30	1	SCREW, GLUER ADJ MOD.	U5008953M
31	1	POST, TOP FLAP FOLDER	U5008966M
32	2	PLATE, STOP FOLDER CAM	U5008967M
33	2	PIVOT BLOCK, STOP FOLDER	U5008968M
34	2	SLIDE ROD, STOP FOLDER	U5008969M
35	2	ROD CLAMP 12MM	U5008971M
36	2	WASHER, SPECIAL 8X20X5	U5008973M
37	1	BAR, TOP HOLDDOWN LH	U5008974S
38	1	BRACKET, TOP FOLDER MTG	U5008975M
39	1	BLOCK, JACK SCREW UPPER	U5008976M
40	1	DEFLECTOR, TOP FLAP	U5008977M
41	1	PLATE, PRECOMPRESSION LH	U5008978S
42	1	SPACER, GLUER SHOE	U5008980M
43	1	SHOE, GLUER HOLDDOWN	U5008981M

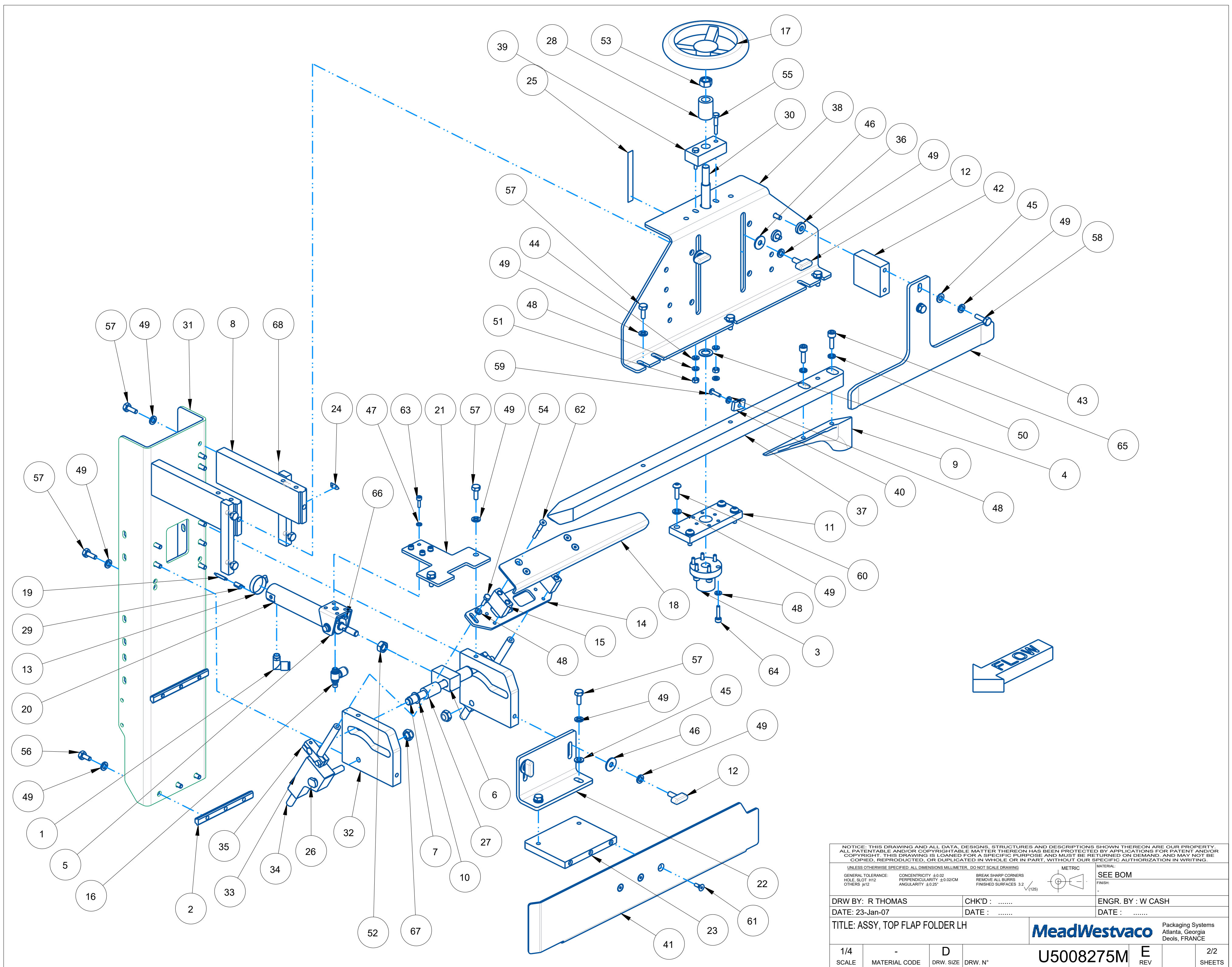
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B

E	CORRECTED FLOW ARROW		RTP	NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.										
D	ADDED VERTICAL GUIDE RAILS		ATR	UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING										
C	1) ADDED ITEM 67 2) CHG ITEM 52 QTY WAS 3		RT	GENERAL TOLERANCE: HOLE, SLOT H12 OTHERS js12 CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25° BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 (125)										
B	ITEM 43 WAS U5008981S SEE ECN002508		RT	METRIC										
A	1) ITEM 13 WAS U5002926P 3) ITEM 29 WAS U5008936P		RT	MATERIAL: SEE BOM										
REV.	DESCRIPTION		BY	CHK'D	FINISH: -									
			DATE	DATE	ENGR. BY : W CASH									
					DATE :									
					TITLE: ASSY, TOP FLAP FOLDER LH									
					Packaging Systems Atlanta, Georgia Deols, FRANCE									
					MeadWestvaco									
					U5008275M									
					E REV									
					1/2 SHEETS									



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UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING

GENERAL TOLERANCE: HOLE, SLOT H12 OTHERS g12	CONCENTRICITY ± 0.02 PERPENDICULARITY $\pm 0.02/CM$ ANGULARITY $\pm 0.25^\circ$	BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 $\sqrt{(125)}$	METRIC 	MATERIAL: SEE BOM FINISH: -
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DRW BY: R THOMAS	CHK'D :	ENGR. BY : W CASH
DATE: 23-Jan-07	DATE :	DATE :

TITLE: ASSY, TOP FLAP FOLDER LH

1/4 SCALE	- MATERIAL CODE	D DRW. SIZE	DRW. N°	U5008275M	E REV	2/2 SHEETS
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MeadWestvaco Packaging Systems
Atlanta, Georgia
Deols, FRANCE